



Technical Data Sheet

MicroClear® Aquacell 2500 Greywater Treatment Unit

The MicroClear® greywater treatment unit is made for the treatment of 2500 L/day of greywater from showers and hand-wash basins. We do not recommend connecting the effluent of the kitchen sink.

The MicroClear® Technology guarantees the complete retention of bacteria with the barrier of an ultrafiltration membrane. Even smallest virus will be removed to a degree of 99.9999%. Therefore, the treated water can safely be used for the purpose of reuse (not drinking water).

Guaranteed effluent values:

BOD₅: < 15 mg/l 24 h mixed sample, normally ≤ 5 mg/l
< 20 mg/l random sample
COD: < 75 mg/l 24 h mixed sample, normally ≤ 40 mg/l
< 90 mg/l random sample
NH₄-N: < 10 mg/l 24 h mixed sample
N_{anorg.}: < 25 mg/l 24 h mixed sample, filtrated

The hygienically values exceeds the standards set by the European Guideline for bathing water (2006).

We recommend the reuse of the treated greywater for toilet flushing, cleaning and car wash, or for irrigation.



Technical data:

1. Tank 1: 2000 l, Storage for raw water, PE, dimensions:

L x W x H = 2070 x 720 x 1690 mm, colour black with these components:

- level switch
- Feeder pump
- inlet
- tank emptying with manual valve

2. Tank 2: 2000 l, Bioreactor, PE, dimensions: L x W x H = 2070 x 720 x 1690 mm, colour black with these components:

a. Membrane unit, consisting of:

- 2 piece MicroClear® membrane module MC03, plate distance 5.5 mm
24 active membrane plates, surface area each 3.5 m², total 7 m²
design output with ½ year maintenance 30 l/m²h
design output with maintenance once per year 15 l/m²h
plate module resistant pH value 1 to 13
cleaning with chloride containing chemicals possible
European patent Nr. EP1016449
- 2 piece filter housing for MicroClear® filter, with optimized:
flow channel for the efficient cleaning of the filter in operation
fitting for the connection with **Easy**-Mounting device
- plate diffuser with EPDM-membrane for fine bubble aeration

b. Filtrate withdrawal, consisting of:

- 1 piece permeate extraction FA ½
Incl. Permeate box, permeate pump, vacuum membrane pump, vacuum pressure gauge, venting valve, level switch inside the permeate box

a. Easy-Mounting device, consisting of:

- 1 piece pipe 33,7 mm
- 1 piece float switch for the detection of levels inside the tank

b. Electric box and control unit, consisting of:

- 1 piece Rittal cabinet 500 x 500 x 350 mm
- 1 piece WWS- controller, adjustment of operating parameters, determination of the operating hours, with USB interface and automatic recording of the relevant plant data
- 2 piece blower, max. power 130 W



- 3. Tank 3: 2000 l, Storage for clean water, PE, dimensions:
L x W x H = 2070 x 720 x 1690 mm, colour black with these components:**
- level switch
 - inlet
 - tank emptying with manual valve
 - Fresh water back feed, consisting of:
 - Magnetic valve 3/8"
 - level switch

Option: automatic controlled pressure pump to feed the clean water into the pipe system of the house.

Caution: The clean water may not be connected to the drinking water system, but must be fed into a separate pipe system.